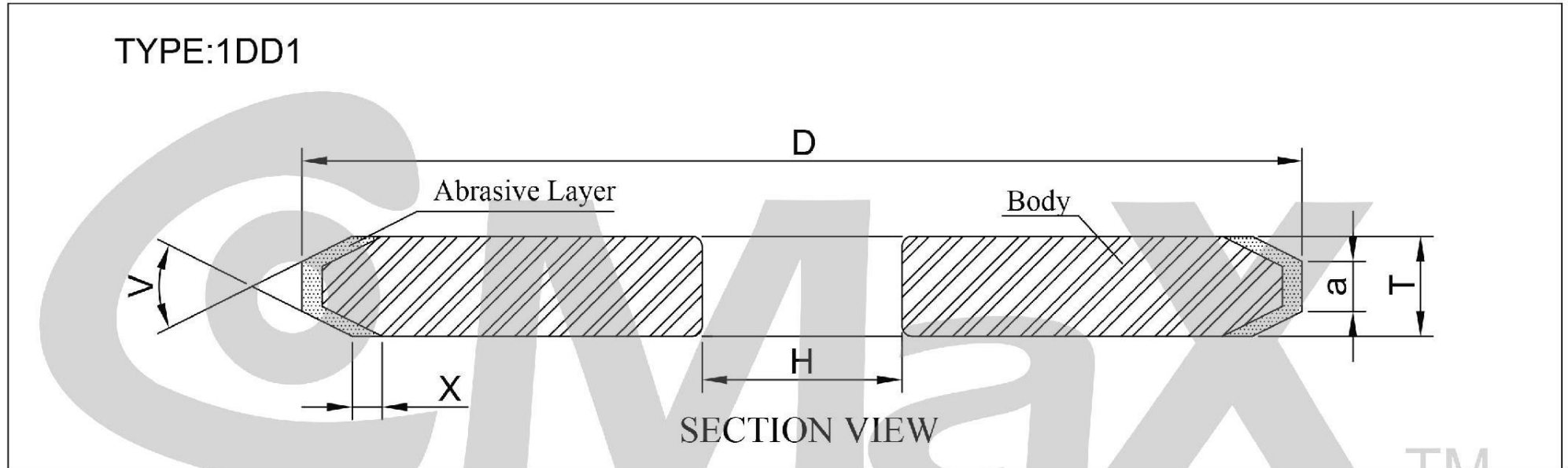


1DD1—Flat Grinding Wheel



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1DD1—Flat Grinding Wheel

Diamond Grinding Wheel / CBN Grinding Wheel

SIZE SPECIFICATION

V		30°	35°	40°	45°	60°	90°
X mm	±0.20	3.5	3	3	2.5	2	1.5
		7	6	6	5	4	3

Unit:mm

D	T							H		a				
	6	8	10	12	14	16	18	20	32	1	1.5	2	2.5	3
	±0.25							H7		±0.20				
75	6	8						20	32	1				
90	6							20	32	1				
		8						20	32		1.5			
100		8						20	32	1				
			10					20	32		1.5			
				12				20	32			2		
					14			20	32				2.5	
						16		20	32				2.5	
							18	20	32					3
125				12					32			2		
					14				32				2.5	
						16			32				2.5	
							18		32					3

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